

November 2009

Volume 5 Issue 4

Antique Outboard Meet in Lake Elsinor on December 5th





Everyone is looking forward to the December outboard meet which will be held at the Crane's Lakeside Park and Resort at 15980 Grand Ave., in Lake Elsinor, 92530.<sup>\*</sup>A Christmas lunch will be served with a turkey and all the trimmings inside the club room. There will be no charge for this lunch and we will have some great raffle prizes. This will be a great yearend meet.... So please mark your calendars for December 5<sup>th</sup>....and don't miss this meet!

Antique Outboard News 1240 Logan ave. M Costa Mesa Ca. 92626

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Club President, Paul Brinkman, attempts to start a Mercury Mark 25-E at the October meet at Puddingstone Dam. New member, Christopher Bennett, adds moral support. He is in the process of restoring an antique Chris-Craft outboard motor. Good luck Christopher !



Longtime club member, Tommy Lockwood, displays his beautifully restored Mercury outboard at the Puddingstone meet. He brought a load of antique outboards for sale as he thins out his collection of motors.

# **Pressure Tank Reconditioning and Restoration**

by Bill Milligan - Christmas, Florida

#### I. Pressure Tank Reconditioning and Restoration

A. Materials Needed:

- 1. Inexpensive sand blaster, purchased at Sears, Wards, Home Depot, Builders Square or excess to Cabinet Bead Blaster.
- 2. Bag of 30-65 grit sand for sand blaster, 100 lbs. will process 3 or more tanks, con ditions pending.
- 3. 1 gallon of Ospho, (phosphoric acid), metal etching liquid.
- 4. 1 spray can zinc chromate primer for aluminum tank top.
- 5. 1 can sandable primer, lacquer type.
- 6. 1 can gas tank red.
- 7. 1 gallon mineral spirits.
- 8. 1 can clear lacquer.
- 9. 1 gallon aceton (clean up).
- 10. 1 quart denatured alcohol.
- 11. 1 can (4 oz.) aviation form-a-gasket liquid sealant.
- 12. 1 can semi-gloss black.
- 13. 10 feet double line fuel hose, (optional lengths for boat requirements).
- 14. 4 hose clamps (original) electrical cable ties or automotive screw hose clamps.
- 15. 400 grit wet/dry sandpaper, 00 steel wool.
- 16. 2 new "0" rings for hose connecter.
- 17. 1 fuel line connector to engine.
- 18. 1 new tank top gasket.
- 19. 1 new pump diaphram gasket.
- 20. J.B. Weld kit.
- 21. Small Bondo kit, body filler.
- 22. 1 set of decals, either original or copies, shop around for reproductions. Someone out there is making them.
- 23. Air supply to maintain a minimum of 100 P.S.I.
- 24. Face shield or hood for sand blasting.
- 25. Patience and T.L.C.

Writer's Note: All paints, primers, clear lacquer are available from Tempo Products. Be sure to use only lacquer paints. Ospho (phosphoric acid) is available through paint suppliers. Other materials from Auto-Marine paint stores. Parts through Sea-Way Marine Inc., Seattle, Washington 98126, phone number 1-206-937-7373.

B. Cleaning and Preparation Process.

1. Remove old hose, filler cap and tank top w/gauge. Set aside for later disassembly. See parts breakdown.

2. Remove inner support bracket.

(CONTINUED ON P4.6)



Walt Thompson is working on a flywheel for an antique Mercury outboard motor at his workshop in Costa Mesa. Walt has maintained this shop in an old Quonset hut for a number of years and he stores his antique automobiles and rows of antique outboards (mostly Mercurys) there.



Club member, Richard Plavatich, from Laguna Beach, won the Best of Class honors at the Sixth Annual Classic Car Show at the Festival of Arts Grounds in September. He and his wife Susan, have displayed this fine sports car in Pebble Beach and at the Newport Beach Concours in 2009. Congratulations Richard and Susan !

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3. Empty contents, rinse with mineral spirits, blow dry.

4. Rinse tank with acetone, 8 - 12 ozs., will suffice. Blow dry -- Caution: acetone is highly flammable! Do this process outside on a cool morning away from flame or spark. Acetone evaporates at a high rate, faster with higher temperatures, also removes all oil residues.

5. Sand or Bead Blast entire tank inside and out. Place blaster nozzle inside tank, oscillate in all directions. The result is that it creates such turbulence inside, that the interior of top will be blasted clean. Turn tank upside down, empty out sand, blow in clean air to remove sand, dust and rust.

6. Optional process: If severe rust condition exists, use 8 ozs. of ospho, slush around all sides, same with inside top, set tank upside down to drip dry. **Caution:** Ospho is phosphoric acid, employ rubber gloves, follow directions.

7. While tank is drying, disassemble tank top and support bracket. Remove diaphram carefully, it is spring loaded, both sides. Note parts breakdown. Discard old top gasket and diaphram. Inspect all parts for corrosion, weak springs, replace if necessary, check valves, sight glass "0" ring.

8. Sand blast top, housing and support bracket, prime with zinc chromate, set aside to cure.

9. Fill in tank dents (major) with bondo, inspect tank for any pin holes from previous rust and sand blasting. J.B. Weld holes if any. Two hour cure time for J.B. Weld. San smooth all repairs with 80-100 grit paper, final sand with 400 grit. Tank is now ready to prime coat. Exterior only, with automotive sandable primer, allow one hour in sun to cure. Sand with 400 grit wet/dry or with 00 steel wool, air blow dust and steel residue from tank. 10. Spray paint tank, exterior only, red, follow instructions on can.

a. Paint bottom first, let cure about one hour in sun, best results.

b. Turn tank upright painting sides and top, let cure in sun.

11. Next day; paint tank top components (exterior only) semi-gloss black, let cure one hour, cover with clear lacquer. Apply several coats to finished tank also. Let cure one hour or more.

12. Reassemble tank top w/new diaphram (dry). Inspect pickup tube, clean screen carefully, do not puncture. Do not attempt to dismantle, it is a sealed unit w/check valve the passage is only one way - up!!! If a malfunction occurs, replace!!! Test primer pump after assembly, emerge tube and screen in tall cylinder of fuel mix, fuel should exit at hose barb on tank top.

13. Tank top is now ready for installation, use liquid permatex (air craft type) to seal gasket both sides. Replace new gasket (dry) under mounting screw heads.

14. Wipe off excess permatex with denatured alcohol after installation of tank top.

15. Install decals, thoroughly dried, cover with several coats of clear lacquer, protect decals from scratching. Also spray filler cap, restoring it to new life condition.

16. Replace double fuel line, connector with new "0" rings and hose clamps.

17. Wa La, you have a tank like new worthy of your efforts.

18. If you wish for me to restore your old pressure tank or tanks, I have processed 12 so far. Write to: Bill Milligan, 25153 Antler Street, Christmas, Florida 32709 or call after 6 pm 1-407-568-2845.

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# Membership Opportunity

Belonging to the National Antique Outboard Motor Club, Inc., entitles you to receive "The Antique Outboarder" magazine. What a tremendous resource! I always look forward to receiving each and every issue. I'm never disappointed as it is always full of letters, photos, and articles on my favorite subject, Antique Outboard Motors. This information is submitted by enthusiastic, unpaid member-contributors who want to share their intense interest with other members. This is what makes our magazine great! On August 2, 2003, we held a meeting of the Southern California Chapter and it was voted unanimously that each member must belong to the National Organization when seeking membership in our local Chapter. The National covers all of us with insurance for each and every meet. For your convenience, below is a National Application for you to fill out and mail in.

Clip Here

The Antique Outboard Motor Club, Inc. National Organization



## About The Club

utboard motors have been manufactured for more than 80 years. Therefore, it is no surprise that a number of people should become interested in collecting antique outboards. The interest became so widespread that by 1960, antique outboard collectors began to correspond with one another. In October 1965, five collectors planned and organized "The Antique Outboard Motor Club." In January of 1966, the first issue of THE ANTIQUE OUTBOARDER was printed. Thirty copies were mailed to members. By January of 1983, membership had increased to approximately 1,000 people in the United States, Canada, Mexico, England and New Zealand. Our growth continues.

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## MEMBERSHIP APPLICATION

The Antique Outboard Motor Club, Inc.

Name		
CityState	Zip	
Date	Telephone	
Number Pre-1950 motors collected	Number post-1950 motors collected	
Main interest (brand)	Please allow 4-6 weeks for processing.	